

Designation: D 3311 – 02

Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns¹

This standard is issued under the fixed designation D 3311; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

- 1.1 This specification provides standard fitting geometries and laying lengths for plastic fittings intended for use in drain, waste, and vent applications.
- 1.2 Fittings meeting the requirements of this standard specification are designed for use with outside diameter controlled pipe. The inside diameter can vary significantly as the wall thickness and outside diameter varies and therefore is not suitable for use as a fitting socket.
- 1.3 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information only.

2. Referenced Documents

- 2.1 ASTM Standards:
- D 2661 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe Fittings²
- D 2665 Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings²
- D 2749 Symbols for Dimensions of Plastic Pipe Fittings²

F 891 Specification for Coextruded Poly(Vinyl Chloride) (PVC) Plastic Pipe with a Cellular Core²

3. Requirements

- 3.1 Fittings shall conform to the geometries and laying lengths as shown in Tables 1-44 and Fig. 1. Tolerances shall be $\pm \frac{1}{16}$ in. unless otherwise specified.
- 3.2 Spigot and hub dimensions shall conform to the requirements of the referencing standard.
- 3.3 The exact outside shape of a fitting is not determined by the outline drawings shown in this specification but rather by the socket dimensions, wall thickness requirements, waterway, laying lengths, and any other critical dimensions that may be specified.
- 3.4 The pitch of sockets for patterns with 90° angles (except vent fittings) shall be $\frac{1}{4}$ in./ft or 1° 12 min.
- 3.5 On double reducing sanitary tees, the *G2* dimension on branches will be calculated on the larger size and centerlines shall remain the same for both branches.
- 3.6 All other dimensions, materials and property requirements shall be in conformance with the referencing standard.

4. Keywords

4.1 DWV; fittings; plastic; Schedule 40; thermoplastic

F 628 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe with a Cellular Core²

¹ This specification is under the jurisdiction of ASTM Committee F17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.63 on Drain, Waste, and Vent Pipe and Tube.

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² Annual Book of ASTM Standards, Vol 08.04.

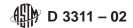
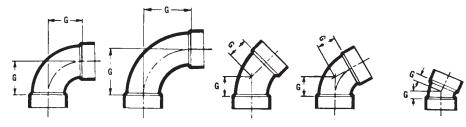


TABLE 1 Bends, in. (mm)



1/4 BEND

LONG SWEEP 1/4 BEND

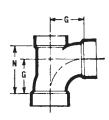
1/8 BEND

1/6 BEND

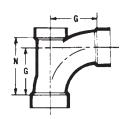
1/16 BEND

| Nominal Pipe Size | 1/4 Bend | Long Sweep 1/4 Bend | ⅓ Bend | ½ Bend | 1/16 Bend <i>G</i> | |
|-------------------|---------------|---------------------|--------------|-------------|-----------------------|--|
| | G | G | G | G | | |
| 11/4 | 19/16 (40) | 21/4 (57) | 1 (25) | 7/8 (22) | 7/16 (11) | |
| 11/2 | 13/4 (44) | 23/4 (70) | 11/8 (29) | 1 (25) | 1/2 (13) | |
| 2 | 25/16 (59) | 31/4 (83) | 11/2 (38) | 15/16 (33) | 11/16 (17) | |
| 3 | 31/16 (78) | 41/16 (103) | 13/4 (44) | 111/16 (43) | 13/16 (21) | |
| 4 | 37/8 (98) | 415/16 (125) | 23/16 (56) | 21/16 (52) | 1 (25) | |
| 6 | 5 (min) (127) | 9 (229) | 2 (min) (51) | 33/8 (86) | 1½ (38) | |
| 8 | 6 (152) | | 21/16 (52) | | 1½ (38) | |

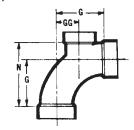
TABLE 2 Bends with Inlets, in. (mm)



1/4 BEND With Low Heel Inlet



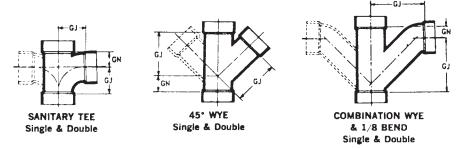
LONG SWEEP 1/4 BEND With Low Heel Inlet



LONG SWEEP 1/4 BEND With High Heel Inlet

| Nominal Pipe Size | 1/4 Bend with Low Heel Inlet | | | | Long-Sweep 1/4 Bend with High Heel Inlet | | |
|-------------------|------------------------------|-------------|--------------|--------------|------------------------------------------|----------|-----------|
| | G | N | G | N | G | N | GG |
| 3 by 3 by 1½ | 31/16 (78) | 43/16 (106) | 41/16 (103) | 4¾ (121) | | | |
| 3 by 3 by 2 | 31/16 (78) | 47/16 (113) | 41/16 (103) | 415/16 (125) | 41/16 (103) | 5% (143) | 21/4 (57) |
| 4 by 4 by 2 | 37/8 (98) | 57/16 (138) | 415/16 (125) | 6 (152) | | | |

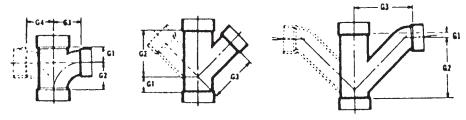
TABLE 3 Sanitary Tees, 45° Wyes, Combination Wyes and 1/8 Bends, in. (mm)



| Nominal Pipe Size | Sanitary Tee Sin | gle and Double ^A | 45° Wye, Sin | gle and Double | • | 1/8 Bend Single and uble |
|-------------------|--------------------------------------|-----------------------------|--------------|----------------|-------------|--------------------------|
| | GN | GJ | GN | GJ | GN | GJ |
| 11/4 | 3/4 (19) | 19/16 (40) | 11/16 (27) | 2%16 (65) | 7/16 (11) | 215/16 (75) |
| 11/2 | 1 (25) | 13/4 (44) | 11/8 (29) | 27/8 (73) | 1/2 (13) | 33/8 (86) |
| 2 | 1% (35) | 25/16 (59) | 1% (35) | 35/8 (92) | 1 (25) | 41/2 (114) |
| 3 | 1 ¹³ / ₁₆ (46) | 31/16 (78) | 15/8 (41) | 5 (127) | 11/8 (29) | 65/16 (160) |
| 4 | 21/4 (57) | 37/8 (98) | 17/8 (48) | 6% (162) | 113/16 (46) | 85/8 (219) |
| 6 | 31/2 (89) | 5 (127) | 13/4 (44) | 87/16 (214) | В | B ' |
| 8 | 4½ (114) | 6 (152) | 23/8 (60) | 11¾ (298) | В | В |

^ANon-reducing double sanitary tees are for vent use only.

TABLE 4 Reducing Sanitary Tees, 45° Wyes, Combination Wyes, and 1/8 Bends, in. (mm)



| Nominal Pipe Size | Sanitary Tee, Reducing Single a | | ng Single and [| and Double ^A 45° Wye, F | | Reducing Single and Double | | Combination Wye and 1/8 Bend Reducing Single and Double | | |
|---------------------|-------------------------------------------------|---------------------------------------|--------------------------------------|--------------------------------------|-----------------------|----------------------------------------------------|---------------------------------------------------|---------------------------------------------------------|----------------------------------------------------|----------------------------------------------------|
| | G1 | G2 | G3 | G4 | G1 | G2 | G3 | G1 | G2 | G3 |
| 1½ by 1¼ by 1¼ | ¹¹ / ₁₆ (17) ^B | 1½ (38) ^B | 111/16 (43)B | 111/16 (43) ^B | <u> </u> | I – | I – | I – | I – | |
| 1½ by 1¼ by 1½ | 1 (25) | 1¾ (44) | 1¾ (44) | 1¾ (44) | _ | _ | _ | _ | – | _ |
| 1½ by 1½ by 1¼ | ¹³ / ₁₆ (21) | 1 ¹¹ / ₁₆ (43) | 1 ¹³ / ₁₆ (46) | 1 ¹³ / ₁₆ (46) | _ | _ | _ | 1/2 (13) | 31/4 (83) | 3¾16 (81) |
| 2 by 11/4 by 11/2 | 13/16 (30) | 1 ¹⁵ / ₁₆ (49) | 23/16 (56) | 23/16 (56) | _ | _ | _ | _ | – | _ |
| 2 by 1½ by 1½ | 13/16 (30) | 1 ¹⁵ / ₁₆ (49) | 23/16 (56) | 23/16 (56) | 3/4 (19) ^B | 213/16 (71) ^B | 2 ¹⁵ / ₁₆ (75) ^B | %16 (14) | 311/16 (94) | 35/8 (92) |
| 2 by 1½ by 2 | 13/8 (35) | 25/16 (59) | 25/16 (59) | 25/16 (50) | 1 (25) ^B | 3½ (89) ^B | 3% (86) ^B | 1 (25) | 41/2 (114) | 41/2 (114) |
| 2 by 2 by 11/4 | 13/16 (30) | 1 ¹⁵ / ₁₆ (49) | 23/16 (56) | 23/16 (56) | _ | _ | _ | _ | _ | _ |
| 2 by 2 by 1½ | 13/16 (30) | 1 ¹⁵ / ₁₆ (49) | 23/16 (56) | 23/16 (56) | 11/16 (27) | 35/16 (84) | 37/16 (87) | 9/16 (14) | 311/16 (170) | 35/8 (92) |
| 3 by 3 by 1½ | 15/16 (24) | 1¾ (44) | 29/16 (65) | 29/16 (65) | 1/2 (13) | 3¾ (95) | 45/16 (110) | 1/8 (3) | 37/16 (87) | 41/4 (108) |
| 3 by 3 by 2 | 13/16 (30) | 21/8 (54) | 27/8 (73) | 27/8 (73) | 7/8 (22) | 41/8 (105) | 45/8 (117) | 7/16 (11) | 4¾ (121) | 55/16 (135) |
| 3 by 3 by 2 by 11/2 | ¹⁵ / ₁₆ (24) ^B | 21/16 (52) ^B | 27/16 (62) ^B | 2½ (64) ^B | _ | _ | _ | _ | l – | _ |
| 4 by 4 by 1½ | 11/16 (27) ^B | 2 (51) ^B | 31/4 (83) ^B | 31/4 (83) ^B | 0 (0) ^B | 35/16 (84) ^B | 315/16 (100) ^B | _ | – | _ |
| 4 by 4 by 2 | 11/8 (29) | 21/16 (52) | 35/16 (84) | 35/16 (84) | 3/8 (10) | 411/16 (119) | 5%16 (141) | 5/16 (8) | 4¾ (121) | 57/8 (149) |
| 4 by 4 by 3 | 13/4 (44) | 3 (76) | 3%16 (90) | 3%16 (90) | 11/16 (27) | 5%16 (141) | 6 (152) | 11/16 (27) | 63/8 (162) | 67/8 (175) |
| 6 by 6 by 3 | _ | _ | _ | _ | 3/16 (5) ^B | 6 ¹⁵ / ₁₆ (176) ^B | 7 ⁷ / ₁₆ (189) ^B | 11/16 (17) ^B | 7 ¹³ / ₁₆ (198) ^B | 8 ¹³ / ₁₆ (224) ^B |
| 6 by 6 by 4 | 2¾16 (56) ^B | 35/8 (92) ^B | 45/16 (110) ^B | 45/16 (110) ^B | 3/16 (5) ^B | 6 ¹¹ / ₁₆ (170) ^B | 7 ⁷ / ₁₆ (189) ^B | %16 (14) ^B | 7 ¹³ / ₁₆ (198) ^B | 8 ¹⁵ / ₁₆ (227) ^B |
| 8 by 8 by 4 | 25/8 (67) | 41/8 (105) | 51/4 (133) | 51/4 (133) | 3/8 (10) | 75/8 (194) | 85/8 (219) | C | Ċ | Ċ |
| 8 by 8 by 6 | 3%16 (90) | 4 ¹³ / ₁₆ (122) | 5½ (140) | 5½ (140) | 1 (25) | 91/2 (241) | 9 ¹³ / ₁₆ (249) | С | С | С |

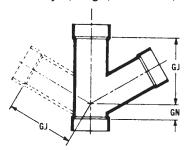
^ANon-reducing double sanitary tees are for vent use only.

^BCombination wye and ½ bend is assembled from two standard fittings.

^BThis dimension is a minimum with no upper maximum limit.

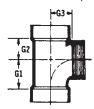
 $^{^{}C}\!\text{Combination}$ Wye and $1\!\!/\!_{8}$ bend is assembled from two standard fittings.

TABLE 5 60° Wyes, Single, and Double, in. (mm)



| Nominal Pipe Size | GN | GJ |
|----------------------|-----------|-----------|
| 11/2 | 11/8 (40) | 27/8 (73) |
| 2 | 13/8 (37) | 35/8 (92) |
| 3 | 15/8 (37) | 5 (127) |

TABLE 6 Fixture Tees, in. (mm)



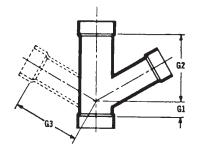
| Nominal Pipe Size | G1 | G2 | G3 |
|-------------------|-----------|-----------|---------|
| 1½ | 1%16 (40) | 1¾16 (30) | 1¼ (32) |
| 2 by 1½ by 1½ | 1%16 (37) | 1¾16 (30) | 1¼ (32) |
| 2 by 2 by 1½ | 1%16 (37) | 1½16 (33) | 1¼ (32) |

TABLE 7 Cleanout Tees, in. (mm)



| Nominal Pipe Size | G | 1 |
|----------------------|------------|----------|
| 11/2 | 13/16 (30) | 5% (16) |
| 2 | 1½ (38) | 5/8 (16) |
| 3 | 17/8 (48) | 3/4 (19) |
| 4 | 21/2 (64) | 7/8 (22) |

TABLE 8 60° Reducing Wyes, Single and Double, in. (mm)



| Nominal Pipe Size | G1 | G2 | G3 |
|----------------------|------------|------------|-------------|
| 2 by 2 by 1½ | 11/16 (27) | 37/16 (87) | 37/16 (87) |
| 3 by 3 by 1½ | 1/2 (13) | 33/4 (95) | 45/16 (110) |
| 3 by 3 by 2 | 7/8 (22) | 41/8 (105) | 45/8 (117) |

TABLE 9 Molded Nipples, in. (mm)

MOLDED PIPE THREAD PER. USAS — B2.1
TYPICAL ONE OR BOTH ENDS

O.D. 1.D SCHEDULE 80

| Nominal Pipe Size | OD | ID | Length |
|----------------------|-------|-------|------------------------|
| 11/2 | 1.900 | 1.500 | ½ -in. increments from |
| 2 | 2.375 | 1.939 | close to 18 in. long |
| 3 | 3.500 | 2.900 | |

TABLE 10 Vent Tees and 1/4 Bend Vents, in. (mm)

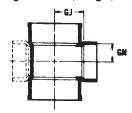




| Nominal Pipe Size | Vent Tee | 1/4 Bend Vent |
|----------------------|------------|---------------|
| 11/4 | 1 (25) | 1 (25) |
| 11/2 | 13/16 (30) | 13/16 (30) |
| 2 | 1½ (38) | 1½ (38) |
| 3 | 17/8 (48) | 17/8 (48) |
| 4 | 21/2 (64) | 21/2 (64) |



TABLE 11 Reducing Vent Tees, Single, and Double, in. (mm)



| Nominal Pipe Size | GN | GJ |
|-------------------|----------|-----------|
| 2 by 1½ by 1½ | 1¾6 (30) | 1½ (38) |
| 2 by 2 by 1½ | 1¾6 (30) | 1½ (38) |
| 3 by 3 by 1½ | 1¾6 (30) | 17/8 (48) |
| 3 by 3 by 2 | 1½ (38) | 1% (48) |

TABLE 12 Bushings, in. (mm)

CM PIPE 0.D.

BUSHING BUSHING BUSHING

Style 2

Style 3

Style 1

| Nominal Pipe | ; | Style 1 (a and b) ^A | | | Style 2 | | |
|--------------|------------|--------------------------------|----------|-----------|----------|---------|-----------|
| Size | L | СМ | R | L1 | CM | N | L |
| 1½ by 1¼ | 15/16 (24) | 3/16 (5) | 3/16 (5) | | | | 1 (25) |
| 2 by 11/4 | 11/16 (27) | 5/16 (8) | 3/16 (5) | | | | 11/8 (29 |
| 2 by 1½ | 11/16 (27) | 5/16 (8) | 3/16 (5) | | | | 13/32 (28 |
| 3 by 1½ | 13/4 (44) | 1 (25) | 1/4 (6) | 13/4 (44) | 3/4 (19) | 1/4 (6) | 11/2 (38 |
| 3 by 2 | 13/4 (44) | 7/8 (22) | 1/4 (6) | 13/4 (44) | 7/8 (22) | 1/4 (6) | 15/8 (41 |
| 4 by 2 | 2 (51) | 11/8 (29) | 1/4 (6) | 2 (51) | 7/8 (22) | 1/4 (6) | |
| 4 by 3 | 2 (51) | 1/2 (13) | 1/4 (6) | 2 (51) | 1½ (38) | 1/4 (6) | |
| 6 by 4 | 31/2 (89) | 13/4 (44) | 1/2 (13) | | | | |
| 8 by 4 | 45% (117) | 27/8 (73) | 5/8 (16) | | | | |
| 8 by 6 | 45/8 (117) | 15/8 (41) | 5/8 (16) | | | | |

 $^{^{}A}\!\text{No}$ less than four ribs shall be used to support walls.



TABLE 13 Couplings, Adapters, in. (mm)



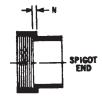




FEMALE ADAPTER Socket x FPT



MALE ADAPTER Socket x MPT



FEMALE FITTING ADAPTER

| Nominal Pipe Size | Coupling | | Female Adapter | Male Adapter | | Female Fitting Adapter |
|-------------------|----------------|----------|----------------|----------------------------------|----------------|---------------------------|
| _ | D | N, min | N, min | N, min | A, max | N, min |
| 11/4 | 1.600 to 1.380 | 1/8 (3) | 1/4 (6) | 3/16 (5) | 1.290 (32.77) | 5/32 (4) |
| 11/2 | 1.840 to 1.610 | 1/8 (3) | 1/4 (6) | ³ / ₁₆ (5) | 1.552 (39.42) | 5/32 (4) |
| 2 | 2.320 to 2.067 | 1/8 (3) | 1/4 (6) | 3/16 (5) | 2.067 (52.50) | 5/32 (4) |
| 3 | 3.440 to 3.068 | 3/16 (5) | 5/16 (8) | 3/8 (10) | 3.068 (77.93) | 7/32 (6) |
| 4 | 4.440 to 4.026 | 1/4 (6) | 11/32 (9) | 3/8 (10) | 4.026 (102.26) | 1/4 (6) |
| 6 | 6.550 to 6.065 | 1/4 (6) | | | | |
| 8 | 8.655 to 8.610 | 1/4 (6) | | | | |

TABLE 14 Pipe Increasers, in. (mm)



| Nominal Pipe Size | N, min |
|-------------------|------------------------------------|
| 11/4 by 11/2 | 13/32 (10) |
| 1½ by 2 | ¹⁷ / ₃₂ (13) |
| 1½ by 3 | 13/32 (28) |
| 2 by 3 | ⁷ / ₈ (22) |
| 2 by 4 | 1¾ (35) |
| 3 by 4 | ¹⁵ / ₁₆ (24) |

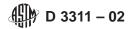
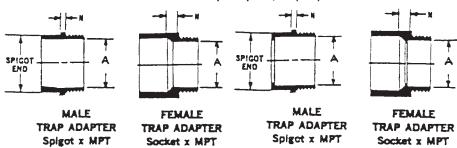
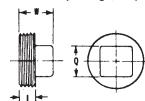


TABLE 15 Trap Adapters, in. (mm)



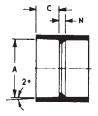
| Without stop | | With Stop |
|-------------------|--------------------|--------------------------|
| Nominal Pipe Size | N, min | A, min |
| 11/4 | 3/16 (5) | 1.250 (32) |
| 1½ 2 | ¾16 (5) ¾16 (5) | 1.500 (38) 2.000 (51) |
| 11/4 by 11/2 | 3/16 (5) | 1.250 (32) |

TABLE 16 Pipe Plugs, in. (mm)

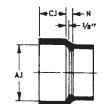


| Nominal Pipe Size | I | W | Q |
|----------------------|----------|-----------|-----------|
| 11/4 | 1/2 (13) | 1 (25) | 1 (25) |
| 11/2 | 5/8 (16) | 1% (35) | 1 (25) |
| 2 | 5/8 (16) | 1% (35) | 11/4 (32) |
| 21/2 | 3/4 (19) | 1½ (38) | 11/4 (32) |
| 3 | 3/4 (19) | 13/4 (44) | 15/8 (41) |
| 31/2 | 3/4 (19) | 13/4 (44) | 15/8 (41) |
| 4 | 7/8 (22) | 17/8 (48) | 2 (51) |

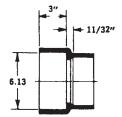
TABLE 17 Hubs, in. (mm)



PLASTIC HUB Adapts Bituminized Fibre Spigot to Plastic Pipe



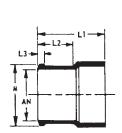
PLASTIC HUB Adapts Cast Iron Spigot to Plastic Pipe



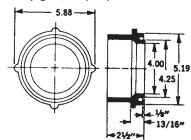
PLASTIC HUB Adapts Clay Pipe Spigot to Plastic Pipe

| Nominal Pipe Size | А | С | N | AJ | Cl | N |
|----------------------|----------------|-------------|-----------|--------------|-----------|-----------|
| 2 | | | | 2.94 (74.7) | 23/8 (60) | 3/8 (10) |
| 3 | 3.448 (87.58) | 111/16 (43) | 5/16 (8) | 3.94 (100.1) | 25/8 (67) | 7/16 (11) |
| 4 | 4.493 (114.12) | 115/16 (49) | 11/32 (9) | 4.94 (125.5) | 27/8 (73) | 1/2 (13) |
| Reducing 4 by 3 | 4.493 (114.12) | 115/16 (49) | 5/16 (8) | 4.94 (125.5) | 27/8 (73) | 7/16 (11) |

TABLE 18 Spigots, in. (mm)



PLASTIC SPIGOT Adapts Cast Iron Hub to Plastic Pipe

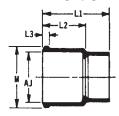


PLASTIC SPIGOT Adapts Clay Pipe Hub to Plastic Pipe

| Nominal | 12 min 11 min 13 min ——————————————————————————————————— | | | | | - AN |
|-----------|----------------------------------------------------------|------------|-----------|--------------|--------------|--------------|
| Pipe Size | LZ, 111111 | L1, 111111 | 23, 11111 | max | min | 71/1 |
| 2 | 31/2 (89) | 45/8 (117) | 3/8 (10) | 2.75 (69.9) | 2.63 (66.8) | 2.00 (50.8) |
| 3 | 3¾ (95) | 55/8 (143) | 3/8 (10) | 3.88 (98.6) | 3.63 (92.2) | 3.00 (76.2) |
| 4 | 4 (102) | 6½ (156) | 3/8 (10) | 4.88 (124.0) | 4.63 (117.6) | 4.00 (101.6) |



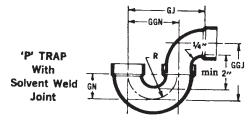
TABLE 19 Reducing Spigots, in. (mm)

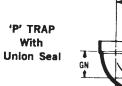


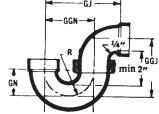
PLASTIC SPIGOT, Reducing Adapts Cast Iron Hub to Plastic Pipe

| Nominal L2 min | | L1 min | L3 min | 1 | М | AJ |
|----------------|-----------|------------|----------|--------------|--------------|--------------|
| Pipe Size | L/ IIIIII | L3 IIIII | max | min | | |
| 2 by 1½ | 31/2 (89) | 41/4 (108) | 3/8 (10) | 2.75 (69.9) | 2.63 (66.8) | 2.00 (50.8) |
| 3 by 1½ | 33/4 (95) | 41/2 (114) | 3/8 (10) | 3.88 (98.6) | 3.63 (92.2) | 3.00 (76.2) |
| 3 by 2 | 33/4 (95) | 45/8 (117) | 3/8 (10) | 3.88 (98.6) | 3.63 (92.2) | 3.00 (76.2) |
| 4 by 2 | 4 (102) | 47/8 (124) | 3/8 (10) | 4.88 (124.0) | 4.63 (117.6) | 4.00 (101.6) |
| 4 by 3 | 4 (102) | 5½ (140) | 3/8 (10) | 4.88 (124.0) | 4.63 (117.6) | 4.00 (101.6) |

TABLE 20 P Traps, in. (mm)

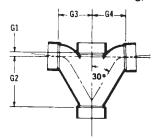






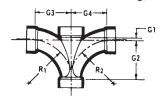
| Nominal Pipe Size | min <i>GJ</i> | min <i>GGJ</i> | min <i>GGN</i> | min <i>GN</i> | min R |
|----------------------|---------------|----------------|----------------|---------------|-------------|
| 11/4 | 41/8 (105) | 33/8 (86) | 3 (76) | 13/8 (35) | 15/8 (41) |
| 11/2 | 47/32 (107) | 35/8 (92) | 3 (76) | 13/8 (35) | 15/8 (41) |
| 2 | 71/4 (184) | 41/16 (103) | 5 (127) | 21/4 (57) | 21/2 (64) |
| 3 | 87/16 (214) | 65/16 (160) | 61/4 (159) | 25/8 (67) | 31/8 (79) |
| 4 | 10¹³⁄₁₅ (275) | 77/8 (200) | 81/16 (205) | 37/16 (87) | 41/16 (103) |

TABLE 21 Double Fixture Fitting, in. (mm)



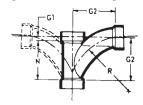
| Nominal Pipe Size | G1 | G2 | G3 | G4 |
|---------------------|----------|-------------|------------|------------|
| 11/2 | 3/8 (10) | 39/16 (90) | 27/16 (62) | 27/16 (62) |
| 2 | 3/8 (10) | 49/16 (116) | 31/16 (78) | 31/16 (78) |
| 3 | 1/2 (13) | 6¾ (171) | 4½ (114) | 4½ (114) |
| Reducing: | | | | |
| 2 by 1½ by 1½ by 1½ | 3/8 (10) | 3%16 (90) | 27/16 (62) | 27/16 (62) |
| 2 by 11/2 by 2 by 2 | 3/8 (10) | 49/16 (116) | 31/16 (78) | 31/16 (78) |
| 2 by 1½ by 2 by 1½ | 3/8 (10) | 4%16 (116) | 31/16 (78) | 31/16 (78) |

TABLE 22 Double Fixture Fitting, in. (mm)



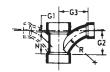
| Interchanges with Double Fixture Fittings | | | | | | | |
|-------------------------------------------|----------|------------|--------------|---------------|------------|------------|--|
| Nominal | | | Double Fi | xture Fitting | | | |
| Pipe Size | G1 | G2 | G3 | G4 | R1 | R2 | |
| 11/2 | 3/8 (10) | 31/8 (79) | 211/16 (68) | 211/16 (68) | 35/8 (92) | 35/8 (92) | |
| 2 | 3/8 (10) | 41/4 (108) | 31/2 (89) | 31/2 (89) | 41/2 (114) | 41/2 (114) | |
| 3 | 1/2 (13) | 61/4 (159) | 415/16 (125) | 415/16 (125) | 65/8 (168) | 65/8 (168) | |
| | | | Reducing | | | | |
| by 1½ by 1½ by ½ | 3/8 (10) | 31/8 (79) | 27/8 (73) | 27/8 (73) | 35/8 (92) | 35/8 (92) | |
| by 1½ by 1½ by 2 | 3/8 (10) | 41/4 (108) | 27/8 (73) | 31/2 (69) | 35/8 (92) | 41/2 (114) | |
| by 1½ by 2 by 2 | 3/8 (10) | 41/4 (108) | 31/2 (89) | 31/2 (89) | 41/2 (114) | 4½ (114) | |
| by 2 by 3 by 3 | 1/2 (13) | 61/4 (159) | 415/16 (125) | 415/16 (125) | 65% (168) | 65/8 (168) | |

TABLE 23 Single and Double Long Turn Tee, in. (mm)



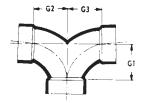
| Interchanges with Combination Wye 1 / 8 Bend | | | | | | |
|----------------------------------------------|------------|-----------------------|-------------|-------------|--|--|
| Name in al | | Single and Double Lon | g Turn Tee | | | |
| Nominal Pipe Size | G1 | G2 | N | R | | |
| 11/4 | ³/s (10) | 37/16 (87) | 31/16 (78) | 4¾ (121) | | |
| 11/2 | 7/16 (11) | 315/16 (100) | 3½ (89) | 57/8 (149) | | |
| 2 | 11/16 (17) | 51/8 (130) | 47/16 (113) | 7 (178) | | |
| 3 | 11/16 (27) | 7%16 (192) | 6½ (165) | 101/8 (257) | | |
| 4 | 11/2 (38) | 10 (254) | 81/2 (216) | 131/4 (337) | | |
| 6 | 21/2 (64) | 15% (391) | 127/8 (327) | 19 (483) | | |

TABLE 24 Single and Double Long Turn Tee Reducing, in. (mm)



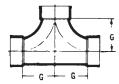
| | | Interchanges with Reducin | g Combination Wye 1/8 E | Bend | | | |
|-------------------|------------------------------------------|---------------------------|-------------------------|--------------|-------------|--|--|
| | Single and Double Long Turn Tee Reducing | | | | | | |
| Nominal Pipe Size | G1 | G3 | N | G2 | R | | |
| 1½ by 1¼ by 1¼ | 3/8 (10) | 35/8 (92) | 31/16 (78) | 37/16 (87) | 43/4 (121) | | |
| 1½ by 1½ by 1¼ | 3/8 (10) | 35/8 (92) | 31/16 (78) | 37/16 (87) | 4¾ (121) | | |
| by 1½ by 1½ | 7/16 (11) | 43/16 (107) | 31/2 (89) | 315/16 (100) | 57/8 (200) | | |
| 2 by 1½ by 2 | 11/16 (17) | 51/8 (130) | 47/16 (113) | 51/8 (130) | 7 (178) | | |
| by 2 by 11/4 | 3/8 (10) | 313/16 (97) | 31/16 (78) | 37/16 (87) | 4¾ (121) | | |
| by 2 by 1½ | 7/16 (11) | 43/16 (102) | 31/2 (89) | 315/16 (100) | 57/8 (149) | | |
| by 3 by 1½ | 7/16 (11) | 43/4 (121) | 31/2 (89) | 315/16 (100) | 57/8 (149) | | |
| by 3 by 2 | ¹¹ / ₁₆ (17) | 511/16 (128) | 47/16 (113) | 51/8 (130) | 7 (178) | | |
| by 4 by 1½ | 3/8 (10) | 53/16 (132) | 3%16 (90) | 315/16 (100) | 57/8 (149) | | |
| by 4 by 2 | 5/8 (16) | 61/8 (156) | 4½ (114) | 51/8 (130) | 7 (178) | | |
| by 4 by 3 | 11/16 (27) | 81/16 (205) | 6½ (165) | 7% (192) | 101/8 (257) | | |
| 6 by 6 by 2 | 9/16 (14) | 71/8 (181) | 49/16 (116) | 5½ (130) | 7 (178) | | |
| by 6 by 3 | 15/16 (24) | 91/16 (230) | 65/8 (168) | 7% (192) | 101/8 (257) | | |
| 6 by 6 by 4 | 1½ (38) | 11 (279) | 8½ (216) | 10 (254) | 131/4 (337) | | |
| 6 by 6 by 5 | 2 (51) | 135/16 (338) | 103/4 (273) | 12¾ (324) | 16 (406) | | |

TABLE 25 Three-Way Ell, in. (mm)



| Nominal Pipe Size | G1 | <i>G2</i> | G3 |
|-----------------------|-------------|------------|------------|
| 1½ | 1¾ (44) | 1¾ (44) | 13/4 (44) |
| 2 | 25/16 (59) | 25/16 (59) | 25/16 (59) |
| 3 | 31/16 (78) | 31/16 (78) | 31/16 (78) |
| 4 | 37/8 (98) | 37/8 (98) | 37/8 (98) |
| Reducing | | | |
| 2 by 1½ by 1½ (short) | 15/8 (41) | 15/8 (41) | 1% (41) |
| 3 by 2 by 3 | 31/16 (78) | 27/8 (73) | 31/16 (78) |
| 2 by 1½ by 1½ (long) | 115/16 (49) | 23/16 (56) | 23/16 (56) |

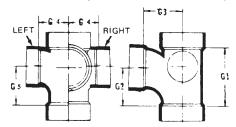
TABLE 26 Two Way Cleanout, in. (mm)



| Nominal Pipe Size | G |
|-------------------|---------------------------------------|
| 3 | 41/16 (103) |
| 4 | 4 ¹⁵ / ₁₆ (125) |

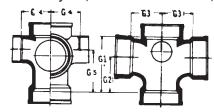


TABLE 27 Sanitary Tees, with Side Inlet, in. (mm)



| Nominal Pipe Size | G1 | G2 | G3 | G4 | G5 |
|-------------------------|-------------|------------|------------|------------|----------------------|
| Left-Hand Side Inlet | | | | | |
| 1½ by 1½ by 1½ by 1½ | 23/4 (70) | 13/4 (44) | 1¾ (44) | 13/4 (44) | 13/4 (44) |
| 2 by 2 by 1½ by 1½ | 311/16 (94) | 25/16 (59) | 25/16 (59) | 25/16 (59) | 25/16 (59) |
| 3 by 3 by 2 by 1½ | 35/16 (84) | 21/8 (54) | 27/8 (73) | 29/16 (65) | 21/8 (54) |
| 3 by 3 by 2 by 2 | 35/16 (84) | 21/8 (54) | 27/8 (73) | 27/8 (73) | 21/8 (54) |
| 3 by 3 by 3 by 1½ | 47/8 (124) | 31/16 (78) | 31/16 (78) | 29/16 (65) | 311/16 (94) |
| 3 by 3 by 3 by 2 | 47/8 (124) | 31/16 (78) | 31/16 (78) | 27/8 (73) | 311/16 (94) |
| 4 by 4 by 4 by 2 | 61/8 (156) | 37/8 (98) | 37/8 (98) | 35/16 (84) | 5 (127) |
| Right-Hand Side Inlet | | | | | |
| 3 by 3 by 2 by 1½ | 35/16 (84) | 21/8 (54) | 27/8 (73) | 29/16 (65) | 21/8 (54) |
| 3 by 3 by 2 by 2 | 35/16 (84) | 21/8 (54) | 27/8 (73) | 27/8 (73) | 21/8 (54) |
| 3 by 3 by 3 by 1½ | 47/8 (124) | 31/16 (78) | 31/16 (78) | 29/16 (65) | 311/16 (94) |
| 3 by 3 by 3 by 2 | 47/8 (124) | 31/16 (78) | 31/16 (78) | 27/8 (73) | 311/16 (94) |
| 4 by 4 by 4 by 2 | 61/8 (156) | 37/8 (98) | 37/8 (98) | 35/16 (84) | 5 (127) |
| Side Inlet Both Sides | • • | , , | , , | , , | , , |
| 3 by 3 by 2 by 1½ by 1½ | 35/16 (84) | 21/8 (54) | 27/8 (73) | 29/16 (65) | 21/8 (54) |
| 3 by 3 by 2 by 2 by 2 | 35/16 (84) | 21/8 (54) | 27/8 (73) | 27/8 (73) | 21/8 (54) |
| 3 by 3 by 3 by 1½ by 1½ | 47/8 (124) | 31/16 (78) | 31/16 (78) | 29/16 (65) | 311/16 (94) |
| 3 by 3 by 3 by 2 by 2 | 47/8 (124) | 31/16 (78) | 31/16 (78) | 27/8 (73) | 311/16 (94) |
| 4 by 4 by 4 by 2 by 2 | 61/8 (156) | 37/8 (98) | 37/8 (98) | 35/16 (84) | 5 (127) [′] |

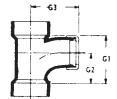
TABLE 28 Sanitary Tee, Double with Side Inlets, in. (mm)

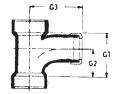


| Nominal Pipe Size | G1 | G2 | G3 | G4 | G5 |
|------------------------------|------------|------------|------------|------------|-----------------|
| Single Side Inlet | | | | | |
| 3 by 3 by 3 by 3 by 1½ | 47/8 (124) | 31/16 (78) | 31/16 (78) | 29/16 (65) | 311/16 (94) |
| 3 by 3 by 3 by 3 by 2 | 47/8 (124) | 31/16 (78) | 31/16 (78) | 27/8 (73) | 311/16 (94) |
| 4 by 4 by 4 by 4 by 2 | 61/8 (156) | 37/8 (98) | 37/8 (98) | 35/16 (84) | 37/8 (min) (98) |
| Inlet Both Sides | , | , , | , , | , , | , , , , |
| 3 by 3 by 3 by 3 by 1½ by 1½ | 47/8 (124) | 31/16 (78) | 31/16 (78) | 29/16 (65) | 311/16 (94) |
| 3 by 3 by 3 by 3 by 2 by 2 | 47/8 (124) | 31/16 (78) | 31/16 (78) | 27/8 (73) | 311/16 (94) |
| 4 by 4 by 4 by 4 by 2 by 2 | 61/8 (156) | 37/8 (98) | 37/8 (98) | 35/16 (84) | 5 (127) |



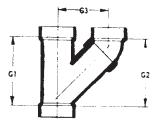
TABLE 29 Sanitary Tees, with Slip Joint, in. (mm)





| Nominal Pipe Size | Sanitary Tee | | | Sanitary Tee Through Wall | | |
|-------------------|--------------|-----------|------------|---------------------------|-----------|---------|
| | G1 | G2 | G3, min | G1 | G2 | G3, min |
| 11/4 | 21/4 (57) | 1½ (38) | 23/16 (56) | 21/4 (57) | 1½ (38) | 3 (76) |
| 11/2 | 23/4 (70) | 13/4 (44) | 27/16 (62) | 2¾ (70) | 13/4 (44) | 3 (76) |
| 1½ by 1¼ by 1½ | 21/2 (64) | 1¾ (44) | 27/16 (62) | 21/2 (64) | 13/4 (44) | 3 (76) |

TABLE 30 Upright Wye, in. (mm)

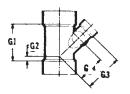


| Nominal Pipe Size | G1 min | G2 min | G3 min |
|----------------------|-------------|-------------|-------------|
| 2 by 2 by 2 | 5½ (140) | 5¾16 (132) | 33/4 (95) |
| 3 by 3 by 3 | 7½ (191) | 7% (187) | 51/4 (133) |
| Reducing | | | |
| 2 by 2 by 1½ | 41/4 (108) | 41/8 (105) | 31/16 (78) |
| 3 by 3 by 2 | 53/16 (132) | 55/16 (135) | 49/16 (116) |

TABLE 31 Single 45° Wye, with Auxiliary Inlet, in. (mm)

Note—RH.AI = Right Hand Auxiliary Inlet LH.AI = Left Hand Auxiliary Inlet DBL.AI = Double Auxiliary Inlets

V = Vent

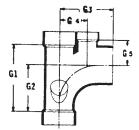


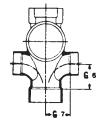


| Nominal Pipe Size | G1 | G2 | G3 | G4 | G5 |
|----------------------------|------------|----------|-------------|------------|------------|
| 3 by 3 by 1½ V by 1½ RH.AI | 41/4 (108) | 1/2 (13) | 45/16 (110) | 33/16 (81) | 13/4 (44) |
| 3 by 3 by 1½ V by 1½ LH.AI | 41/4 (108) | 1/2 (13) | 45/16 (110) | 33/16 (81) | 13/4 (44) |
| 3 by 3 by 2 V by 2 RH.AI | 5 (127) | 7/8 (22) | 45/8 (117) | 31/4 (83) | 25/16 (59) |
| 3 by 3 by 2 V by 2 LH.AI | 5 (127) | 7/8 (22) | 45/8 (117) | 31/4 (83) | 25/16 (59) |

TABLE 32 Vertical Closet Bend, with Auxiliary Inlets, in. (mm)

Note—RH.AI = Right Hand Auxiliary Inlet LH.AI = Left Hand Auxiliary Inlet DBL.AI = Double Auxiliary Inlets V = Vent





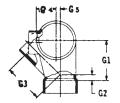
| Nominal Pipe Size | G1 | G2 | G3 | G4 | G5 | G6 | G7 |
|------------------------------------|------------|----------|------------|------------|-----------|-----------|-----------|
| 3 by 3 by 4 by 2V by 2 RH.AI | 7½ (191) | 5% (137) | 61/8 (156) | 35/32 (80) | 23/4 (70) | 27/8 (73) | 27/8 (73) |
| 3 by 3 by 4 by 2V by 2 LH.AI | 71/2 (191) | 5% (137) | 61/8 (156) | 55/32 (80) | 23/4 (70) | 27/8 (73) | 27/8 (73) |
| 3 by 3 by 4 by 2V by 2 by 2 DBL.AI | 7½ (191) | 5% (137) | 61/8 (156) | 35/32 (80) | 23/4 (70) | 27/8 (73) | 27/8 (73) |

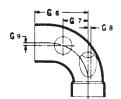
TABLE 33 Horizontal Closet Bend, with Auxiliary Inlets, in. (mm)

Nоте—RH.AI = Right Hand Auxiliary Inlet

LH.AI = Left Hand Auxiliary Inlet DBL.AI = Double Auxiliary Inlets

V = Vent





| Nominal Pipe Size | G1 | G2 | G3 | G4 | G5 | G6 | G7 | G8 | G9 |
|----------------------------------------------------|------------|-----------|------------|------------|------------------------------------|-------------|-----------|----------|---------|
| 3 by 4 by 2V by 2 RH.AI 3 by 4 by 2V by 2 LH.AI | 4% (117) | %16 (14) | 4½ (114) | 25/16 (59) | ¹⁵ / ₃₂ (12) | 6¾16 (157) | 27/8 (73) | 9/32 (7) | 1/4 (6) |
| | 45/8 (117) | 9/16 (14) | 41/2 (114) | 25/16 (59) | ¹⁵ / ₃₂ (12) | 63/16 (157) | 27/8 (73) | 9/32 (7) | 1/4 (6) |

TABLE 34 Strainer Adapter, in. (mm)





TRAY PLUG ADAPTER Fem. NPSM x Spigot

TRAY PLUG ADAPTER Fem. NPSM x Hub

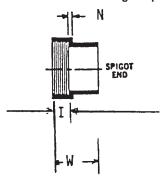
| Nominal Pipe Size | $\begin{array}{c} Fem. \; NPSM \\ \times \; Spigot \end{array}$ | Fem. NPSM ×Hub |
|----------------------|-----------------------------------------------------------------|-------------------|
| Size | L | L, min |
| 1½ | 3% (86) | 17/8 (48) |

TABLE 35 Swivel Strainer, Adapter, in. (mm)



| Nominal | Sho | ort | Lor | ng |
|-----------|-------------|----------|------------|----------|
| Pipe Size | L1 | L2 | L1 | L2 |
| 1½ | 111/16 (43) | 5/8 (16) | 27/16 (62) | 5/8 (16) |

TABLE 36 Cleanout Female Fitting Adapter, in. (mm)



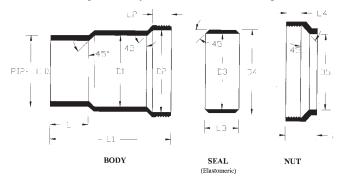
| Nominal Pipe Size | N, min | I, min | W, min |
|-------------------|---------------|----------|--------------------------------------|
| 11/4 | 5/32 (4) | 1/2 (13) | 111/32 (34) |
| 11/2 | 5/32 (4) | 5/8 (16) | 1 ¹⁵ / ₃₂ (37) |
| 2 | 5/32 7/32 (4) | 5/8 (16) | 117/32 (39) |
| 3 | (6) | 3/4 (19) | 215/32 (63) |
| 4 | 1/4 (6) | 7/8 (22) | 23/4 (70) |

TABLE 37 Cut-In Adapter

Note 1—Adjustable plastic ring optional.

Note 2—Knockout optional in all configurations.

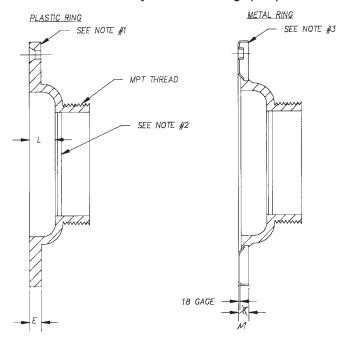
Note 3—Adjustable metal ring optional and must be protected by a corrosion-resisant coating.



| | | Minimum Dimensions, in. (mm) | | |
|----|------|------------------------------|---|---|
| | 11/2 | 2 | 3 | 4 |
| L | | 11/4 (32) | | |
| L1 | | 21/2 (64) | | |
| L2 | | 0.60 (15.2) | | |
| L3 | | 1 (25) | | |
| L4 | | 0.53 (13.5) | | |
| L5 | | 11/4 (32) | | |
| D1 | | 2.385 (60.58) | | |
| D2 | | 2.940 (74.69) | | |
| D3 | | 2.380 (60.45) | | |
| D4 | | 2.577 (65.46) | | |
| D5 | | 2.385 (60.58) | | |



TABLE 38 4 by 3 in. Closet Flange (MPT)

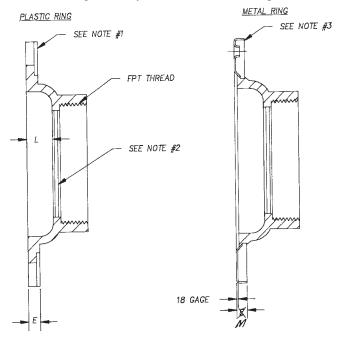


| M (min) | E (min) | L (min) | TH'D (min) |
|-----------------|------------|------------|---------------|
| 17/32 | 1/4 | 3/4 | 3″–8 |
| 17/32 (51/2) | (6) | (18) | |

TABLE 39 4 by 3 in. Threaded Closet Flange (FPT)

Note 1—Adjustable plastic ring optional. Note 2—Knockout optional in all configurations.

Note 3—Adjustable metal ring optional and must be protected by a corrosion-resisant coating.

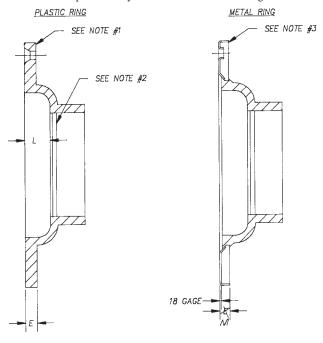


| M | E | L | TH'D |
|------------------------------|-----------------------------|-----------------------------|-------|
| (min) | (min) | (min) | (min) |
| ⁷ / ₃₂ | ¹ / ₄ | ³ ⁄ ₄ | 3″–8 |
| (5½) | (6) | (18) | |

TABLE 40 4 by 3 in. Closet Flange (Spigot)

 $\begin{array}{ll} \mbox{Note } 1 - \mbox{Adjustable plastic ring optional.} \\ \mbox{Note } 2 - \mbox{Knockout optional in all configurations.} \end{array}$

Note 3—Adjustable metal ring optional and must be protected by a corrosion-resisant coating.



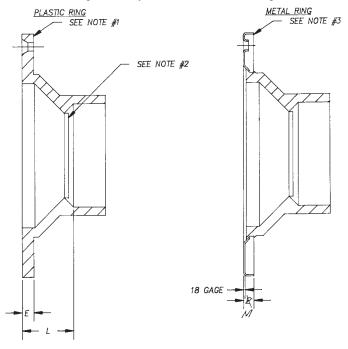
| M | E | L |
|------------------|-----------------------------|-------|
| (min) | (min) | (min) |
| 7/ ₅₂ | ¹ / ₄ | ³⁄₄ |
| (5½) | (6) | (18) |

TABLE 41 4 by 3 in. Closet Flange (HUB)

Note 1—Adjustable plastic ring optional.

Note 2—Knockout optional in all configurations.

Note 3—Adjustable metal ring optional and must be protected by a corrosion-resisant coating.

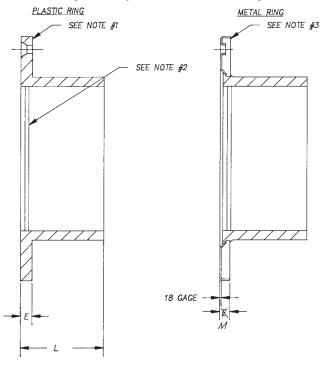


| M | E | L |
|-------|-----------------------------|-------|
| (min) | (min) | (min) |
| 7/32 | ¹ / ₄ | 1½ |
| (5½) | (6) | (32) |

TABLE 42 4 by 4 in. Closet Flange (HUB)

 $\begin{array}{ll} \mbox{Note } 1 - \mbox{Adjustable plastic ring optional.} \\ \mbox{Note } 2 - \mbox{Knockout optional in all configurations.} \end{array}$

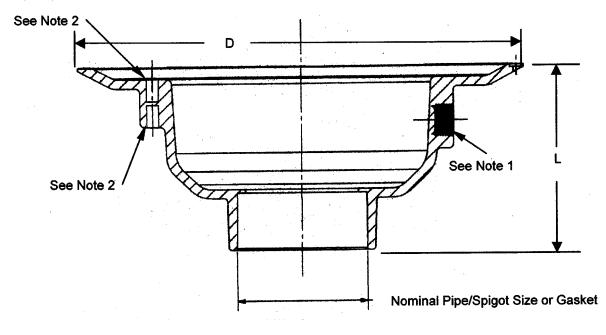
Note 3—Adjustable metal ring optional and must be protected by a corrosion-resisant coating.



| M | E | L |
|-------|-------|-------|
| (min) | (min) | (min) |
| 7/32 | 1/4 | 2 |
| (5½) | (6) | (51) |

TABLE 43 Drain Base Hub/Spigot for Roof, Floor and Sediment Drains

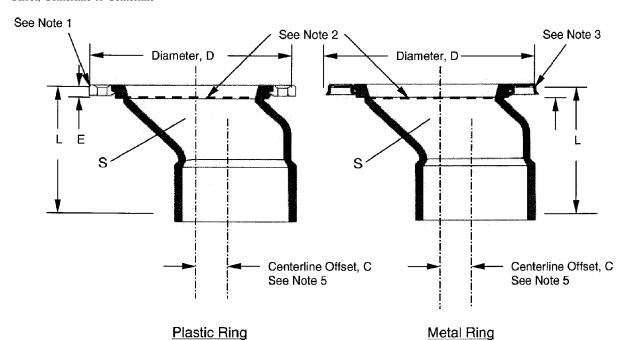
Note $1-\frac{1}{2}$ in. FPT Primer Tap, Optional in All Configurations with Optional Knockout Note 2—Inserts Used in Securing Clamping Collars or Underdeck Clamp, Optional in all Configurations Nominal Pipe/Spigot or Gasket Sizes: $1\frac{1}{2}$ in., 2 in., 3 in., 4 in., 6 in.



| Nominal Pipe Size | L | D | |
|-------------------|-------------------|--------|--|
| 2 | 5.25 ± 0.10 | 12 | |
| | (13.3 ± 0.25) | (30.5) | |
| 3 | 5.00 ± 0.10 | 12 | |
| | (12.7 ± 0.25) | (30.5) | |
| 4 | 5.25 ± 0.10 | 12 | |
| | (13.3 ± 0.25) | (30.5) | |
| 6 | 6.00 ± 0.10 | 12 | |
| | (15.2 ± 0.25) | (30.5) | |

TABLE 44 4 by 3in. Offset Closet Flange (Hub)

- Note 1-Adjustable Plastic Ring Optional
- Note 2—Knockout Optional in all Configurations
- Note 3—Adjustable Metal Ring Optional Cylinder B must be Free of Ledges and Corners and must be protected by a corrosion-resistant coating
- Note 4—Cylinder S must be Free of Ledges and Corners
- Note 5-Offset, Centerline to Centerline



| L, | C, | D, | E, |
|-----------------------------------------|-----------------------------------|------------------------------------|------------------|
| Typical Height | Offset | Diameter | Flange Thickness |
| $4.5 \pm -\frac{1}{8}$ (11.4 ± 0.32) | $2 \pm -\frac{1}{4}$ (5.1 ± 0.64) | $7 \pm -\frac{1}{4}$ (17.8 ± 0.64) | ½ min. (0.64) |



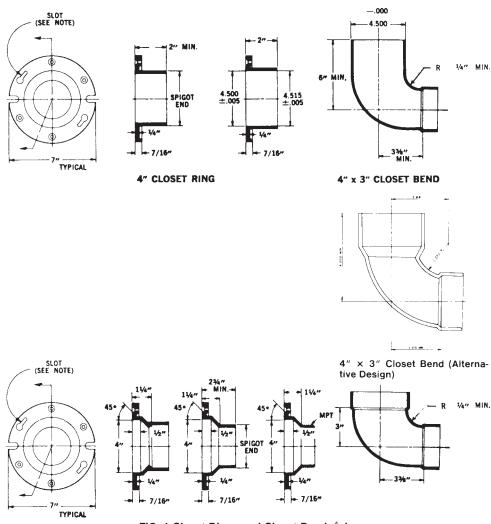


FIG. 1 Closet Rings and Closet Bends^A, in.

NOTE-Slot is optional if fully reinforced with a corrosion-resistant material.

^A All dimensions minimum, unless otherwise noted.

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